

weldotron®

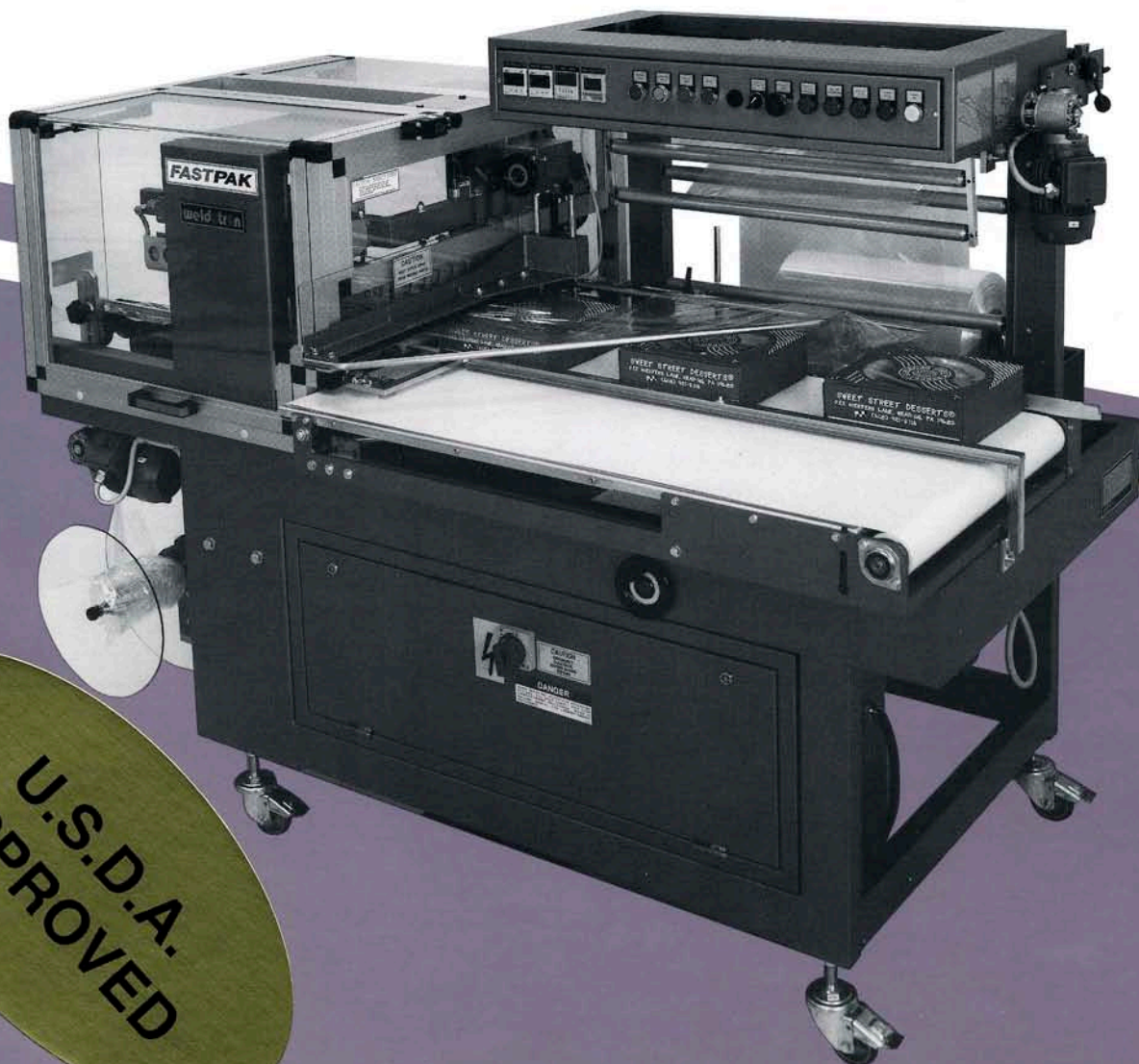
COMPACT, AUTOMATIC SHRINK PACKAGING SYSTEMS

The FastPak 1020 series is a family of heavy duty, automatic L-sealers designed to provide dependable, long-term performance in continuous production environments. A FastPak automatic L-sealer combined with a Weldotron heavy duty production shrink tunnel will shrink wrap a wide range of products at speeds to 30 packages per minute.

FastPak sealers features an exclusive "vertical rising" seal head that maximizes machine operating speed and produces stronger seals than pivoting type seal bars found on competitive machines. It's solid thermal seal bar is interchangeable to ensure optimum seals with all types of shrink film.

The FastPak also features an adjustable seal bar and film advance system that permits center sealing on products up to 6" high. A single level belt transfer system ensures smooth product transport of all types of products, including loose multipacks. Simple hand-wheel adjustments of the infeed conveyor and an adjustable film forming plow make product changeover a snap.

FastPak also features unibody steel construction and independent drive motors for the film unwind, infeed conveyor, outfeed conveyor and film scrap remover. It's heavy duty construction and quick, easy changeover make it the ideal shrink packaging system for contract packagers and other applications where product changeover is frequent and production is heavy.



U.S.D.A.
APPROVED

FASTPAK FEATURES:

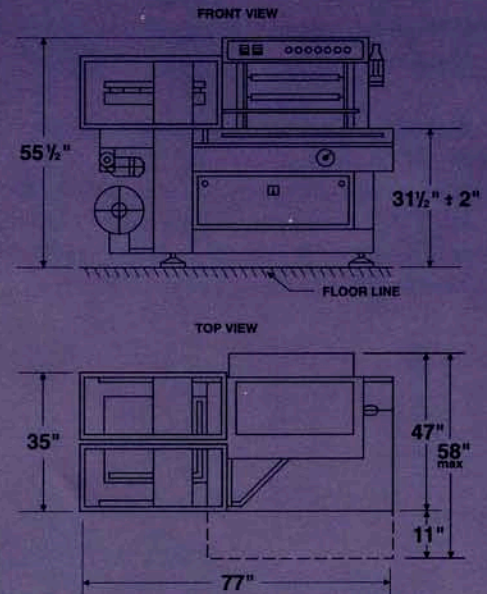
- Fully Automatic Operation
- Automatic Product Spacing
- Automatic Product Length Adjustment
- Random Length Wrapping Capability
- Smooth Product Transfer
- Fast, Simple Product Changeover
- Handles All Types Of Shrink Films
- Motorized Film Scrap Remover
- Compact Heavy Duty Construction
- "Steel-It" USDA Approved Epoxy Paint
- Vertical Rising Seal Head
- Quick Adjust Infeed Conveyor
- Solid Thermal Seal Bar
- Powered Film Unwind
- PLC Controlled (1022 only)
- Auto Bridging Conveyor (1022 only)

SPECIFICATIONS:

Electrical Req:	230V., 30A., 3Ph., 60Hz.
Air Req:	8 CFM (free air) @ 80 PSI
Max. Prod. Speed:	To 30 PPM (1)
Min. Package Dim:	4" L x 3" W x 1/4" H
Max. Seal Dim:	24" L x 20" W x 6" H (2,3)
Max. Film Width:	14" Dia. x 24" Width
Min. Product Weight:	4 Oz.
Max. Product Weight:	10-20 lbs. (4)

Note:

- (1) Dependent upon product size.
- (2) Maximum package dimensions are interdependent and may not be obtainable simultaneously. They are also subject to product configuration, maximum seal bar dimensions and maximum film width.
- (3) Consult Weldotron for larger package requirements.
- (4) Depending on weight distribution.



SAFETY FEATURES:

The cross seal section is protected by dual safety sensors. If an obstruction is detected the cross seal bars instantly retract. Additionally, interlocking safety covers prevent incidental contact with seal bars. If a safety cover is lifted the cross seal bars instantly open.

OPERATION:

Product is fed inline onto the infeed conveyor. The infeed conveyor smoothly advances the product through the film plow and into the sealing area. As the product approaches the sealing area, it passes an electric eye that starts the infeed conveyor and automatic film advance system. During the sealing cycle the infeed conveyor is stopped, preventing the next product from entering the sealing area. When the sealing cycle is completed the outfeed conveyor advances the wrapped product to the shrink tunnel and the cycle is repeated.

OPTIONS:

- Film Microperforator™
- Static Neutralizer
- Hole Punches
- Spare Parts Kit

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Manufactured under one or more USA and Foreign Patents. Other patents pending.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

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