

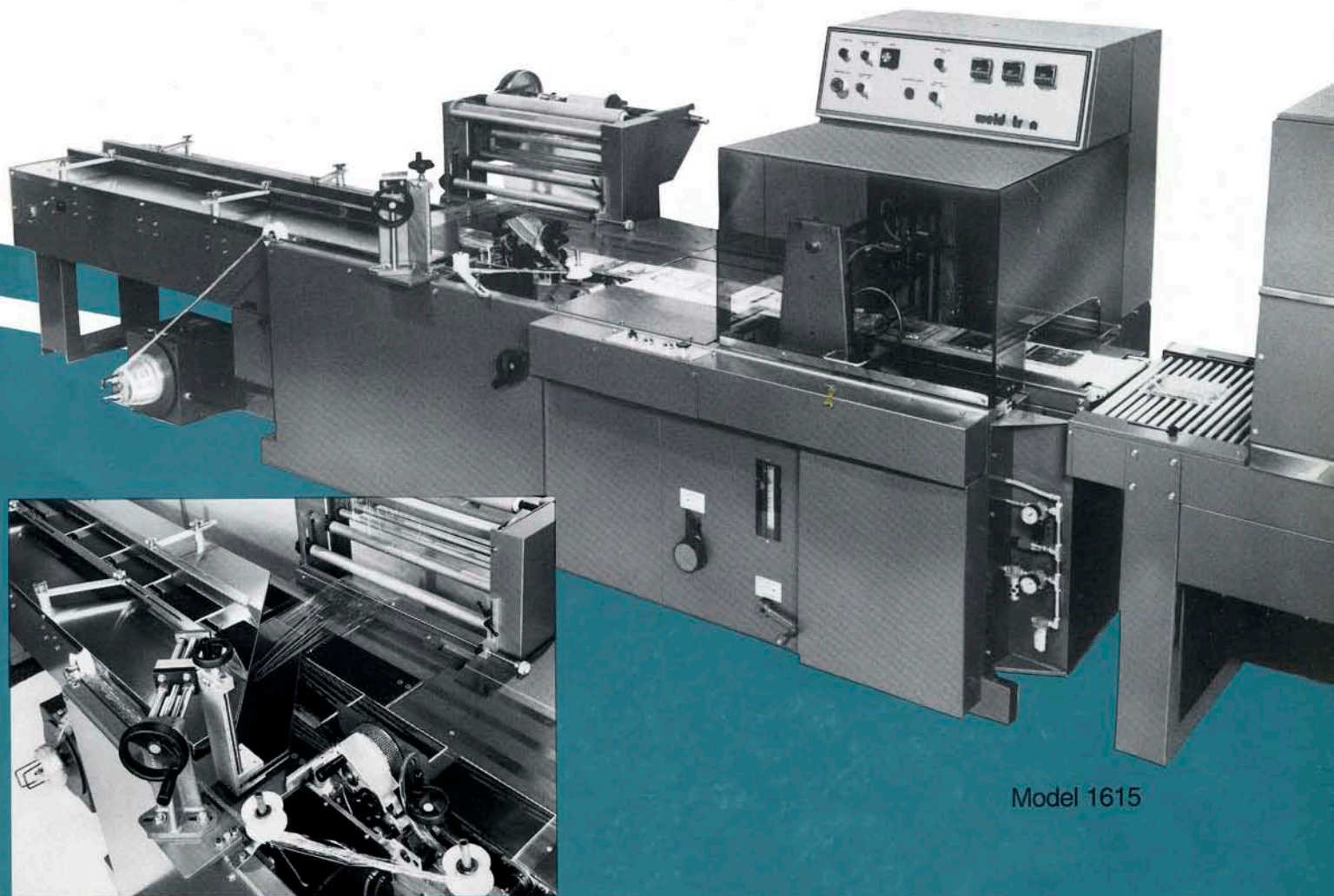


HIGH SPEED EDGE SEAL PACKAGING SYSTEMS

The models 1615 and 1625 "S" Class are high speed automatic edge seal packaging systems featuring a unique "planetary" edge sealing device (patent pending) that creates a package with two clear sides. This innovative edge seal design reduces film scrap by up to 50% compared to competitive units, which can reduce film costs by thousands of dollars a year.

The model 1615 operates at speeds up to 100 packages per minute and the 1625 is capable of

speeds to 150 per minute. Both models feature a fully adjustable film forming plow that makes product size changeover quick and easy. Other 1615/1625 "S" Class features include a unique film inverting system designed to maintain perfect edge seal alignment and minimize film scrap, a PTC (precision temperature control) cross sealing system that produces strong, quality seal with all types of shrink film, and a Programmable Logic Control device that controls all machine functions.



Model 1615

Adjustable film forming plow and planetary edge seal system.

1615 FEATURES:

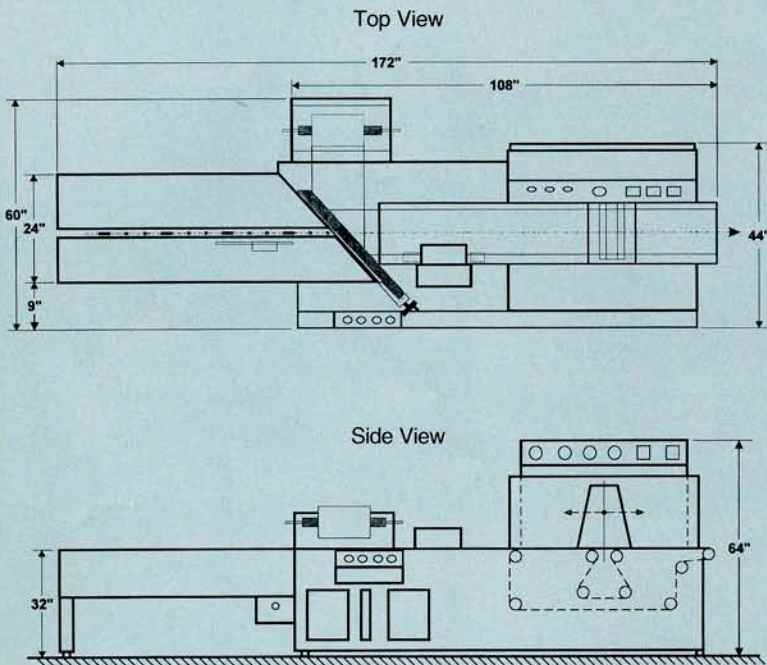
- High speed operation.
- Unique planetary edge seal system.
- PTC (precision temperature control) cross seal.
- Fully adjustable film forming plow.
- Unique film inverting system
- Fully automatic, programmable logic control operation.
- Automatic, microprocessor-controlled product spacing.
- Powered film unwind.
- Vacuum belt film and product transport system.
- Cam driven for extreme reliability.
- Handles all types of shrink film.
- Motorized film scrap removal system.
- Heavy duty structural steel construction.

SAFETY FEATURES:

The cross seal section is protected by dual safety sensors. If an obstruction is detected, the cross seal bars instantly retract. If electrical or pneumatic systems fail for any reason, seal bars instantly open to safe position.

OPTIONAL ACCESSORIES:

- Film Microperforator
- Other Film Perforators
- Print Registration Control
- Film Centerfolder
- Speed Modulation
- Infeed Extensions
- Indexing Infeed
- Cross Seal Bridge
- Spare Parts Kit



SPECIFICATIONS:	Model 1615 S	Model 1625 S
Electrical Requirements:	230 V., 3 Ph., 60Hz, 30 Amps	230 V., 3 Ph., 60Hz, 30 Amps
Pneumatic Requirements:	80 PSIG, 14 SCFM dry air	80 PSIG, 14 SCFM dry air
Longitudinal Seal:	Rotary Thermal Edge Seal	Rotary Thermal Edge Seal
Cross Seal:	PTC Thermosteal	PTC Thermosteal
Minimum Package Dim.*:	4"L x 3"W x 1/8"H	4"L x 3"W x 1/8"H
Maximum Package Dim.*:	24"L x 16"W x 4"W	24"L x 16"W x 2"W
Maximum Film Speed:	100 FPM	150 FPM
Maximum Package Speed:	100 PPM	150 PPM
Maximum Film Width:	22"	22"
Overall Machine Dim:	172"L x 44"W x 64"H	172"L x 44"W x 64"H
Approx. Machine Weight:	3000 lb.	3000 lb.
Machine Construction:	Structural Steel	Structural Steel

Note:

* All minimum package dimensions, all maximum package dimension do not apply simultaneously.

* SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

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